

Cooling arrangement**Technical field**

- 5 The present invention relates to a cooling arrangement for the admission of a cooling gas to a first cavity, in particular in a gas turbine of a power plant.

Prior art

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In many applications, it is necessary for a component which is exposed to a high thermal load on a first side to be cooled on its other side. For example, in a gas turbine, the hot combustion exhaust gases are admitted to a "heat shield" on the one side, and this heat shield is exposed to a cooling-gas flow on its other side. On the cooled side, the respective component may have a wall which serves, for example, for fastening purposes and which, at this cooled side, separates a first cavity from a second cavity. Whereas 15 the second cavity is normally connected to a cooling-gas supply, the first cavity may be supplied with cooling gas from the second cavity via one or more cooling-gas passages. A further component, which in this case separates the first cavity from a third cavity, may bear against the wall of the 20 first component on the side remote from the second cavity. For example, the third cavity then forms the hot-gas region of a gas turbine. This second component may be a further heat shield, a turbine blade or a seal.

- 25 30 In particular in a gas turbine, relative movements may occur between the two components. In the most unfavorable cases, the second component may come to lie in front of the orifice of the cooling-gas passage, as a result of which, firstly, the cooling-gas mass flow into the first cavity is reduced,

so that an undesirable temperature increase may occur there. Secondly, an undesirable pressure drop may occur in the first cavity, as a result of which hot gases can enter the first cavity from the third cavity while bypassing the
5 second component, a factor which likewise leads to an undesirable temperature increase in the second cavity.

The problem described can occur in particular in a gas turbine if the second component is a seal which is retained
10 in its desired position by means of retaining bolts. During operation, vibrations may lead to the seal eating into the bolts. In the extreme case, the bolts may weaken as a result and may finally break off. The seal, which is then no longer retained, may move in front of the cooling-gas passage or
15 passages. This is accompanied by an impairment in the cooling effect and by a pressure drop in the first cavity, a factor which may lead to an extremely high temperature increase in the first cavity within a short time.

20 **Summary of the Invention**

The invention is intended to provide a remedy here. The object of the invention, as defined in the claims, deals with the problem of specifying an improved embodiment for a
25 cooling arrangement of the type mentioned at the beginning, this improved embodiment permitting a sufficient cooling-gas supply to the first cavity in particular during a variation in the relative position between the first component and the second component.

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According to the invention, this problem is achieved by the subject matter of the independent claim. Advantageous embodiments are the subject matter of the dependent claims.

The invention is based on the general idea of adapting an orifice region, facing the first cavity, of the cooling-gas passage with regard to its dimensioning and/or positioning to a predetermined range of displacement within which the
5 relative displacements between the two components take place as expected. By means of this type of construction, a sufficiently large orifice cross section can be provided for every possible relative position between the two components, so that a sufficient cooling-gas supply to the first cavity
10 and also a sufficiently large pressure in the first cavity are always available. It is of particular importance in this case that the performance of the cooling arrangement can be improved by means of a measure which can be realized in a relatively simple and inexpensive manner.

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The cooling-gas passage can have a predetermined nominal cross section outside its orifice region, this nominal cross section being smaller than the cross sections in the orifice region. This nominal cross section forms the narrowest and
20 smallest cross section inside the cooling-gas passage. Accordingly, the cooling-gas mass flow through the cooling-gas passage and also the pressures in the first and the second cavity are defined by the nominal cross section at the nominal operating point of the cooling arrangement.
25 According to a preferred development, the minimum cross section with which the orifice cross section is reliably opened in all the intended relative positions of the components can be the same size as or larger than this nominal cross section. Accordingly, this type of
30 construction ensures that, in all the anticipated relative positions between the components, the cooling-gas mass flow through the cooling-gas passage and/or the pressure in the first and second cavities have/has the values intended for nominal operation.

The orifice region may in principle have any desired geometrical form which leads to an orifice cross section which is larger than the nominal cross section. In this case, geometries which are simple to produce are preferred. For example, the orifice region may be formed by a bevel which is provided on that end of the cooling-gas passage which faces the first cavity.

10 In another embodiment, in which a plurality of cooling-gas passages are provided, a groove may be formed in the wall on a bearing side facing the first cavity, this groove connecting the at least two cooling-gas passages to one another in such a way that the orifice regions of these cooling-gas passages are formed by the groove or merge into this groove. By the incorporation of such a groove, the orifice region according to the invention can at the same time be produced for a plurality of cooling-gas passages. The production of the first component provided with the cooling arrangement is simplified by this type of construction.

Further important features and advantages of the cooling arrangement according to the invention follow from the subclaims, the drawings and the associated description of the figures with reference to the drawings.

Brief Description of the Drawings

30 Preferred exemplary embodiments of the invention are shown in the drawings and are described in more detail below, the same designations referring to the same or similar or functionally identical components. In the drawings, in each case schematically:

Fig. 1 shows a greatly simplified longitudinal section through a gas turbine in the region of a component provided with a cooling arrangement according to the invention,

Fig. 2 shows a longitudinal section through a detail II in fig. 1 on an enlarged scale and in a first relative position,

Fig. 3 shows a front view in accordance with the direction of view III toward the detail in fig. 2,

Fig. 4 shows a view as in fig. 2 but in a second relative position,

Fig. 5 shows a view as in fig. 3 but in the second relative position,

Fig. 6 shows a view as in fig. 2 but in another embodiment,

Fig. 7 shows a view as in fig. 3 but in the other embodiment,

Fig. 8 shows a view as in fig. 4 but in the other embodiment,

Fig. 9 shows a view as in fig. 5 but in the other embodiment.

Ways of Implementing the Invention

According to fig. 1 a gas turbine 1 (only partly shown), in particular of a power plant, contains a rotor 2 which is

rotatably mounted about a rotor axis (not shown here) running parallel to the section plane. The rotor 2 carries moving blades 3, of which in fig. 1, however, only one is shown by way of example. The rotor 2 rotates in a casing 4, which carries a plurality of guide blades 5, of which only two are shown here. The casing 4 carries a heat shield 6 between two moving blade rows, this heat shield 6 being radially adjacent to the one moving blade 3.

10 With regard to the rotor axis of the rotor 2, the heat shield 6 has an inner side 7 lying radially on the inside and an outer side 8 lying radially on the outside. Arranged on the outer side 8 of the heat shield 6 are a first cavity 9 and a second cavity 10, to which the outer side 8 of the heat shield 6 is exposed. In this case, the first cavity 9 and the second cavity 10 are separated from one another by a wall 11 which is formed on the heat shield 6 on the outer side 8 of the latter and extends in the circumferential direction.

20 On its inner side 7, the heat shield 6 is exposed to a third cavity 12, in which the blades 3, 5 are arranged and through which hot flow gases flow during operation of the gas turbine 1. Formed axially between the heat shield 6 and a blade root 13 of the adjacent guide blade 5 upstream is a gap 14, via which the first cavity 9 is connected to the third cavity 12. In order to seal this connection or this gap 14, a seal 16 is arranged on a bearing side 15, remote from the second cavity 10, of the wall 11, this seal 16 being supported axially on the bearing side 15 of the wall 11 on the one hand and on the blade root 13 on the other hand. The seal 16 therefore separates the first cavity 9 from the third cavity 12. Here, by way of example, the seal 16 has a U-shaped cross section. It is clear that, in

principle, any other desired cross sections may also be used, such as, for example, a W-shaped cross section or a solid cross section or a disk-shaped cross section.

5 So that the heat shield 6 withstands the high thermal loads during operation of the gas turbine 1, a cooling arrangement 17 according to the invention is provided on the outer side 8 of the heat shield 6. In this cooling arrangement 17, a cooling gas is admitted to the second cavity 10 via a
10 cooling-gas feed 18. Formed in the wall 11 is at least one cooling-gas passage 19 which connects the first cavity 9 to the second cavity 10 in a communicating manner. The wall 11 normally contains a plurality of such cooling-gas passages 19 distributed in the circumferential direction. Via the
15 cooling-gas passage or passages 19, the cooling gas can enter the first cavity 9 from the second cavity 10 and cool the surfaces or components adjoining the first cavity 9.

The first cavity 9 is supplied with cooling gas through the
20 cooling-gas passage or passages 19. At the same time, a predetermined pressure is formed in the first cavity 9, this pressure being expediently higher than the pressure in the third cavity 12. This ensures that no hot gas passes from the third cavity 12 into the first cavity 9 in the event of
25 leakages.

During proper operation of the gas turbine 1, the seal 16 is located approximately in the position shown in fig. 1, in which it does not impair the gas flow through the cooling-
30 gas passage 19. In certain operating situations and/or in the event of (minor) damage, it may be the case that the seal 16 is displaced in the radial direction along the wall 11 within a predetermined range of displacement. In the process, the seal 16 may move in front of one or more

cooling passages 19. So that the cooling effect is not impaired by this displacement movement of the seal 16, the cooling arrangement 17 is provided with the features according to the invention, which will be described in more
5 detail below with reference to figs 2 to 9.

According to figs 2 to 9, the cooling-gas passage 19 is provided with an orifice region 20 which faces the first cavity 9 and has an orifice cross section 21 in the bearing
10 side 15 of the wall 11.

This orifice region 20 is now dimensioned and/or positioned inside the wall 11 on the bearing side 15 in such a way that its orifice cross section 21 projects from the
15 abovementioned range of displacement of the seal 16, to be precise to such an extent that the orifice cross section 21, in any desired position of the seal 16 within this range of displacement, cannot be completely covered by the seal 16 but rather always remains open at least with a predetermined
20 minimum cross section. This minimum cross section is selected in such a way that a sufficient flow through the cooling-gas passage 19 can be ensured, so that a sufficient mass flow, on the one hand, and a sufficient pressure in the first cavity 9, on the other hand, can be provided.

25 In figs 2, 3 and 6, 7, the seal 16 assumes a first extreme position within its range of displacement, in which position a minimum overlap with the orifice region 21 is obtained. This relative position exists under normal operating
30 conditions of the gas turbine 1. Figs 4, 5 and 8, 9 show a second extreme position of the seal 16 within the range of displacement with maximum overlap of the orifice cross section 21. This relative position is obtained under special operating states or in the event of calculated damage, for

example if a mounting of the seal 16 fails. The predetermined range of displacement of the seal 16 is symbolized in figs 4 and 8 by a double arrow and designated by 22.

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As can be seen from figs 4, 5 and 8, 9, a sufficient cooling-gas flow can be maintained even during a maximum attainable overlap between seal 16 and cooling-gas passage 19. This is especially important for the operating
10 reliability of the gas turbine 1.

Up to the orifice region 20, the cooling-gas passage 19 has a constant cross section, which is also designated below as nominal cross section 23.

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This nominal cross section 23 is smaller than all the cross sections in the orifice region 20. At the nominal operating point of the gas turbine 1, the nominal cross section 23 defines the cooling-gas mass flow through the cooling-gas
20 passage 19 and the pressure attainable in the first cavity 9. Furthermore, the pressure in the second cavity 10 is determined by the dimensioning of the nominal cross section 23. It is therefore not expedient for a proper operation of the cooling arrangement 17 to provide the entire cooling-gas
25 passage 19 with the comparatively large orifice cross section 21. For example, the pressure drop in the second cavity 10 would then be too large.

In accordance with expedient dimensioning, the minimum cross
30 section of the orifice cross section 21 which still remains open at maximum overlap of the seal 16 is selected to be so large that it is at least the same size as the nominal cross section 23. Accordingly, even in the event of an extreme displacement of the seal 16, the mass flow provided for the

nominal operating point and also the associated pressure conditions in the first cavity 9 and in the second cavity 10 can be maintained.

5 In the embodiment in figs 2 to 5, the cooling-gas passage 19 in the orifice region 20 widens toward the first cavity 9 until it reaches its orifice cross section 21. In other words: in the orifice region 20, the cooling-gas passage 19 narrows from the orifice cross section 21 down to the
10 nominal cross section 23. This is achieved, for example, by means of a bevel subsequently provided.

In another embodiment, such as, for example, that shown in figs 6 to 9, the cooling-gas passage 19 can merge into the
15 orifice region 20 by means of an abrupt cross-sectional widening 24. In addition, the orifice region 20 in this case has a uniform cross section from this cross-sectional widening 24 up to the orifice cross section 21.

20 As can be seen in particular from figs 7 and 9, the orifice region 20 can be produced by means of a groove 25 which is incorporated in the wall 11 on the bearing side 15 in such a way that the cooling-gas passage 19 opens into the groove bottom of the groove 25. That side of the groove 25 which is
25 open toward the first cavity 9 then forms the orifice cross section 21 of the cooling-gas passage 19, which due to the length of the groove 25 can be configured so as to be many times larger than the nominal cross section 23.

30 Provided the wall 11 contains a plurality of cooling-gas passages 19, it is expedient to place the groove 25 in such a way that it runs across a plurality of cooling-gas passages 19, in particular across all the cooling-gas passages 19. As a result, the cooling-gas passages 19

connected to one another via the groove 25 have a common orifice region 20 of relatively large volume.

When dimensioning and positioning the orifice region 20,
5 care is also expediently taken to ensure that no relative position in which the orifice cross section 21 is open toward the third cavity 12 or toward the gap 14 is obtained within the admissible range of displacement.

10 Here, the heat shield 6 forms a first component 6 on which the wall 11 for separating the first cavity 9 from the second cavity 10 is formed. The seal 16 bears against the bearing side 15 of this wall 11, which contains the cooling passage or passages 19, this seal 16 at the same time
15 forming a second component 16 which separates the first cavity 9 from the third cavity 12 at the wall 11. Instead of the seal 16, the second component 16 may also be formed by another component. For example, the blade root 13 can come to bear directly against the bearing side 15 of the wall 11
20 and form the second component as a result. It is clear that the present invention is not restricted to a heat shield 6 but can in principle be applied to any other desired component with corresponding cooling arrangement 17.

25 **List of Designations**

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| 1 | Gas turbine |
| 2 | Rotor |
| 3 | Moving blade |
| 30 4 | Casing |
| 5 | Guide blade |
| 6 | Heat shield/first component |
| 7 | Inner side of 6 |
| 8 | Outer side of 6 |

- 9 First cavity
- 10 Second cavity
- 11 Wall
- 12 Third cavity
- 5 13 Blade root
- 14 Gap
- 15 Bearing side of 11
- 16 Seal/second component
- 17 Cooling arrangement
- 10 18 Cooling-gas feed
- 19 Cooling-gas passage
- 20 Orifice region of 19
- 21 Orifice cross section
- 22 Range of displacement
- 15 23 Nominal cross section
- 24 Cross-sectional widening
- 25 Groove